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D412-698-023

Job Sheet 191193



report
qty

Part No: D412-698-023

Job Qty: 4 pcs

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 3/29/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	4 pcs	3/29/19	0.00 0.00		Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
120	QC 4	4 pcs	3/29/19	0.00 0.00		QC 4 - 26	
						QC 4 - 28	
						QC 4 - 42	
						QC 4 - 58	
						QC 4 - 6	
						QC 4 - 69	
						QC 4 - 9	

JUN 14 2019

SNP
MP 06/18/2019

Plex 5/15/19 4:10 PM Dart.Renwick.Jennifer



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Container No: S190286



Part: D412-698-023

Job No: 191193

Serial No/Batch: S190286

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6 of 6 FAA STC SR01446

				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B 4 pcs	3/29/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	SMF
				Packaging 3 - 7 - B4B	MB 06/18/19
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAC
135 DC - 1 - B4B 4 pcs	3/29/19	0.00 0.00		DC - 1 - B4B	21 JUN 1 9 2019
				DC - 2 - B4B	9-85
140 QC 21 - FG 4 pcs	3/29/19	0.00 0.00		QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAC JUN 1 9 2019
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - (Identify as per dwg & Stock Location: <u>fg022</u>)					
135 - (Document Control) Photocopy bluefile & type labels per PPP D412-698-023 CHG003					
140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185193.
D3594-043	Floor Doubler Assembly, LH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183823.
D3594-044	Floor Doubler Assembly, RH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	514401X1 5183877X3.
D3594-5	Doubler	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161439.
D3622-1	Ball Stud	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5185959.
MS20426AD4-4	Rivet	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113854.
MS21073L5	Anchor Nut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167297.
NAS1149D0516J	Washer	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	M137736X4. 5157626X4.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-11	4	3	0
	D3594-043	4	2	0
	D3594-044	4	5	0
	D3594-5	4	13	0
	D3622-1	8	17	0
	MS20426AD4-4	8	2,142	0
	MS21073L5	4	16	0
	NAS1149D0516J	8	392	0

Part Specifications

Specifications could not be found.

Plex 5/15/19 4:10 PM Dart.Renwick.Jennifer